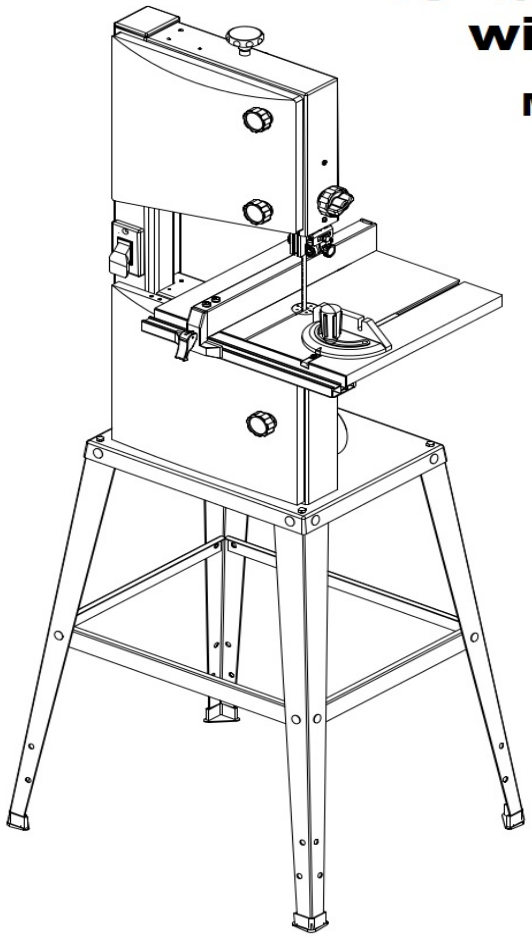
OPERATOR'S MANUAL

10" band Saw with Stand

Model # 3912



IMPORTANT:

Your new tool has been engineered and manufactured to WEN's highest standards for dependability, ease of operation, and operator safety. When properly cared for, this product will supply you years of rugged, trouble-free performance.

Pay close attention to the rules for safe operation, warnings, and cautions. If you use your tool properly and for its intended purpose, you will enjoy years of safe, reliable service.

Need help? Contact us!

Have product questions? Need technical support? Please feel free to contact us at:

800-232-1195 (M-F 8AM-5PM CST)

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Technical data

10 inch Band Saw with Stand

Model:	3912
Motor:	120 V, 60 Hz, 3.4 A
Motor speed:	1720 RPM (no load)
Blade speed:	2920 FPM
Blade length:	67-3/8"
Blade width range:	1/8" to 1/2"
Depth of throat at 90°:	9-1/2"
Maximum depth of cut at 90°:	4"
Maximum depth of cut at 45°:	2"
Table size:	13-1/9"x13-3/8"
Table tilt:	0° to 45°
Weight:	94.5 lbs

General safety rules

Safety is a combination of common sense, staying alert and knowing how your band saw works. **SAVE THESE SAFETY INSTRUCTIONS.**

WARNING: To avoid mistakes that could cause serious injury, do not plug in the band saw until the following steps have been read and understood.

1. READ and become familiar with this entire instruction manual. LEARN the tool's applications, limitations, and possible hazards.

2. AVOID DANGEROUS CONDITIONS. Do not use power tools in wet or damp areas or expose them to rain. Keep work areas well lit.

3. DO NOT use power tools in the presence of flammable liquids or gases.

4. ALWAYS keep your work area clean, uncluttered, and well lit. DO NOT work on floor surfaces that are slippery with sawdust or wax.

5. KEEP BYSTANDERS AT A SAFE DISTANCE from the work area, especially when the tool is operating. NEVER allow children or pets near the tool.

6. DO NOT FORCE THE TOOL to do a job for which it was not designed.

7. DRESS FOR SAFETY. Do not wear loose clothing, gloves, neckties, or jewelry (rings, watches, etc.) when operating the tool. Inappropriate clothing and items can get caught in moving parts and draw you in. ALWAYS wear non-slip footwear and tie back long hair.

8. WEAR A FACE MASK OR DUST MASK to fight the dust produced by sawing operations.

WARNING: Dust generated from certain materials can be hazardous to your health. Always operate the band saw in a well-ventilated area and provide for proper dust removal. Use dust collection systems whenever possible.

9. ALWAYS remove the power cord plug from the electrical outlet when making adjustments, changing parts, cleaning, or working on the tool.

10. KEEP GUARDS IN PLACE AND IN WORKING ORDER.

11. AVOID ACCIDENTAL START-UPS. Make sure the power switch is in the OFF position before plugging in the power cord.

12. REMOVE ADJUSTMENT TOOLS. Always make sure all adjustment tools are removed from the saw before turning it on.

General safety rules (continued)

13. NEVER LEAVE A RUNNING TOOL UNATTENDED. Turn the power switch to OFF. Do not leave the tool until it has come to a complete stop.

14. NEVER STAND ON A TOOL. Serious injury could result if the tool tips or is accidentally hit. DO NOT store anything above or near the tool.

15. DO NOT OVERREACH. Keep proper footing and balance at all times. Wear oil-resistantrubber-soled footwear. Keep the floor clear of oil, scrap, and other debris.

16. MAINTAIN TOOLS PROPERLY. ALWAYS keep tools clean and in good working order. Follow instructions for lubricating and changing accessories.

17. CHECK FOR DAMAGED PARTS. Check for alignment of moving parts, jamming, breakage, improper mounting, or any other conditions that may affect the tool's operation. Any part that is damaged should be properly repaired or replaced before use.

18. MAKE THE WORKSHOP CHILDPROOF. Use padlocks and master switches and ALWAYS remove starter keys.

19. DO NOT operate the tool if you are under the influence of drugs, alcohol, or medication that may affect your ability to properly use the tool.

20. USE SAFETY GOGGLES AT ALL TIMES that comply with ANSI Z87.1. Normal safety glasses only have impact resistant lenses and are not designed for safety. Wear a face or dust mask when working in a dusty environment. Use ear protection such as plugs or muffs during extended periods of operation.

Specific safety rules for band saws

1. To avoid injury from unexpected movement, make sure the saw is on a firm, level surface and properly secured to prevent rocking. Make sure there is adequate space for operations. Bolt the saw to a support surface to prevent slipping or sliding during operation.

2. Turn off and unplug the saw before moving it.

3. Use the correct size and style of blade.

4. Make sure the blade teeth point down and toward the table.

5. Blade guide, supports, bearings, and blade tension must be properly adjusted to avoid accidental blade contact and to minimize blade breakage. To maximize blade support, always adjust the upper blade guide and blade guard so that it barely clears the workpiece.

6. Table TILT lock handle should be tight.

7. Use extra caution with very large, very small, or awkward workpieces.

8. Use extra supports to prevent workpieces from sliding off the tabletop.

9. Workpieces should be secured so they don't twist, rock, or slip while being cut.

10. Plan intricate or small work carefully to avoid pinching the blade. Avoid awkward operations and hand positions to prevent accidental contact with the blade.

11. Small pieces should be secured with clamps or fixtures. Do not hold small pieces with your hand because your fingers might go under the blade guard.

12. Support round work properly (use a V block or press it against the miter gauge) to prevent the piece from rolling and the blade from biting.

13. Only cut one workpiece at a time. Make sure the table is clear of everything except the workpiece and its guides before you turn the saw on.

14. Always WATCH the saw run before each use. If there is excessive vibration or unusual noise, stop immediately. Turn the saw off. Unplug it immediately. Do not start the saw again until the problem has been located and corrected.

15. To free any jammed material, turn the switch off. Remove the switch key and unplug the saw. Wait for all moving parts to stop before removing the jammed material.

16. Don't leave the work area until all moving parts have stopped. Shut off the power to master switches. Remove the switch key from the band saw and store it in a safe place, away from children. Childproof the workshop!

Electrical information

Grounding Instructions

IN THE EVENT OF A MALFUNCTION OR BREAKDOWN, grounding provides the path of least resistance for electric current and reduces the risk of electric shock. This tool is equipped with an electric cord that has an equipment-grounding conductor and a grounding plug. The plug MUST be plugged into a matching outlet that is properly installed and grounded in accordance with ALL local codes and ordinances.

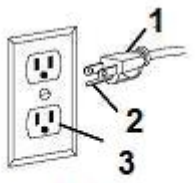
DO NOT MODIFY THE PLUG PROVIDED. If it does not fit the outlet, have the proper outlet installed by an electrician.

IMPROPER CONNECTION of the equipment-grounding conductor can result in electric shock. The conductor with the green insulation (with or without yellow stripes) is the equipment-grounding conductor. If repair/replacement of the electric cord or plug is necessary, DO NOT connect the equipment-grounding conductor to a live terminal.

CHECK with a licensed electrician or service personnel if you do not completely understand the grounding instructions or if the tool is properly grounded.

USE ONLY THREE-WIRE EXTENSION CORDS with 3-prong plugs and 3-prong outlets that accept the tool's plug as shown in Fig. A. Repair or replace a damaged or worn cord immediately.

Fig.A



1 3-pronged plug
2 grounding prong
3 properly grounded outlet

CAUTION: In all cases, make certain the outlet in question is properly grounded. If you are not sure if it is, have a licensed electrician check the outlet.

Electrical information (continued)

WARNING: This saw is for indoor use only. Do not expose to rain or use in damp locations.

Guidelines for Using Extension Cords

Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. The table below shows the correct size to be used according to cord length and nameplate ampere rating. When in doubt, use a smaller-numbered gauge (the smaller the gauge number, the heavier the cord)

Minimum Gauge for Extension Cords (AWG)
(when using 120 V only)

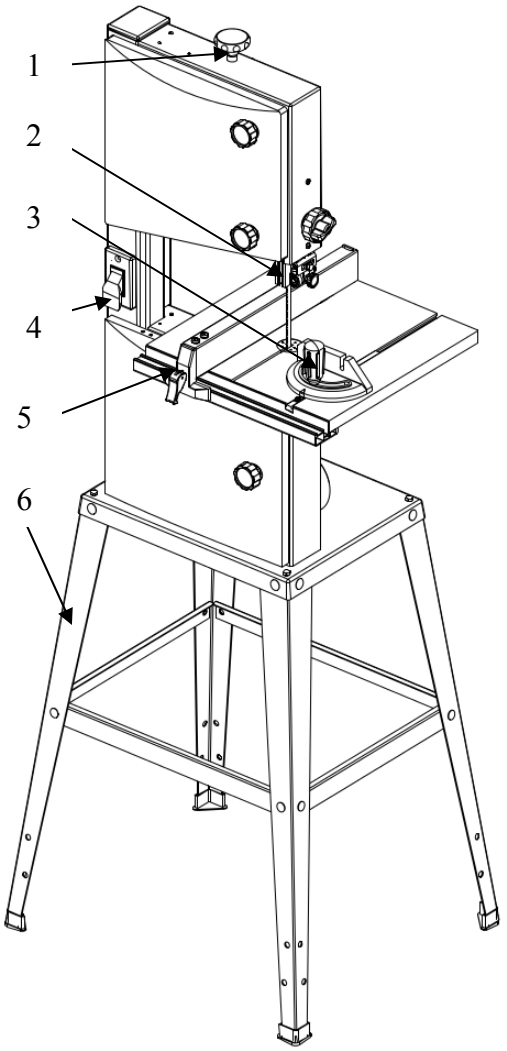
Ampere Rating		Total Length of Cord in feet			
More Than	Not More Than	25 Feet	50 Feet	100 Feet	150 Feet
0 Amp	6 Amp	18 Gauge	16 Gauge	16 Gauge	14 Gauge

Be sure your extension cord is properly wired and in good condition. Always replace a damaged extension cord or have it repaired by a qualified person before using it.

Protect your extension cords from sharp objects, excessive heat and damp or wet areas.
Use a separate electrical circuit for your tools. This circuit must not be less than a #12 wire and should be protected with a 15 A time-delayed fuse. Before connecting the motor to the power line, make sure the switch is in the OFF position and the electric current is rated the same as the current stamped on the motor nameplate. Running at a lower voltage will damage the motor.

WARNING: This tool must be grounded while in use to protect the operator from electrical shock.

Know your band saw



1 Blade tension adjusting knob
2 Ball bearing guide
3 Miter gauge
4 Switch
5 Locking fence
6 Metal stand

WARNING: For your own safety, read the instruction manual before operating the band saw.

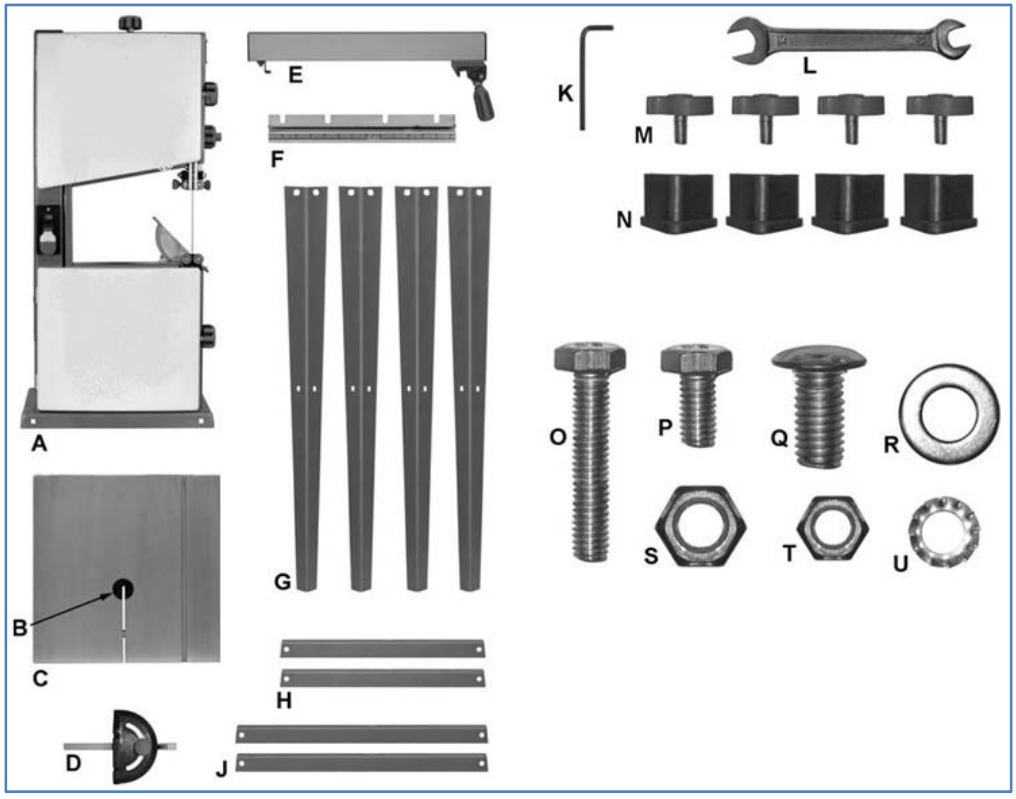
1. Wear eye protection.
2. Do not wear gloves, neckties, jewelry, or loose clothing.
3. Make sure the saw is on a firm, level surface and properly secured.
4. Use only the recommended accessories.
5. Use extra caution with very large, very small, or awkwardly-shapedworkpieces.
6. Keep hands away from blade at all times to prevent accidental injury.

Assembly and adjustments

Unpacking

Carefully unpack the band saw and all its parts, and compare against the list below. Do not discard the carton or any packaging until the band saw is completely assembled.

WARNING: If any part is missing or damaged, do not plug in the band saw until the missing or damaged part is replaced.



A	Band Saw (1)	H	Short Support Plate (2)	P	Screw M6x12 (4)
B	Table Insert (1)	J	Long Support Plate (2)	Q	Bolt (16)
C	Table (1)	K	Wrench (1)	R	Flat Washer 8 (20)
D	Miter Gauge (1)	L	Combination Wrench (1)	S	Nut 8 (16)
E	Fence (1)	M	Rail Lock Knob (4)	T	Nut 6 (1)
F	Rail Guide (1)	N	Rubber Foot (4)	U	Lock Washer (4)
G	Stand Leg (4)	O	Screw M6x32 (1)		

Tools Required for Assembly & Adjustments

The tools listed below are not included but are required for assembly.

2 14mm Open End Wrench
1 Cross Point Screw Driver
1 Combination Square

Assembly and adjustments (continued)

WARNING: Unplug the machine from the power source before assembling or adjusting anything. Failure to comply may cause serious injury.

To Assemble the Stand(Figure 1)

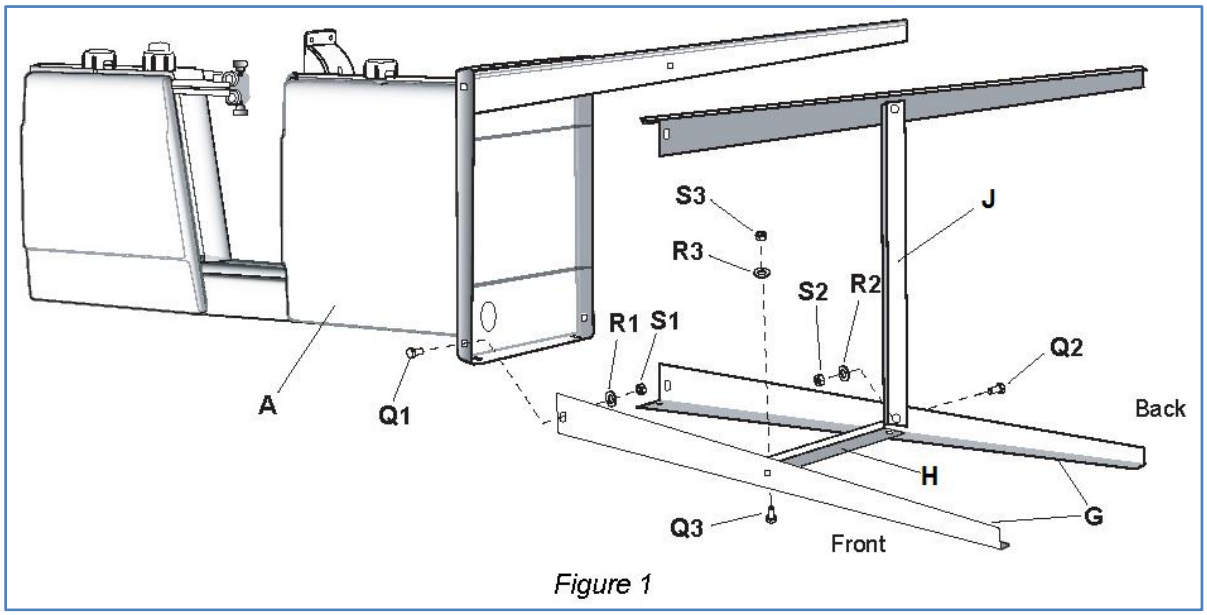


Figure 1

1. Place the band saw (A) on its back either on the floor or (preferably) on a workbenchas shown above.

2. Assemble the four legs (G) to the inside of the base of the band saw, securing each leg with two carriage bolts (Q1), flat washers (R1) and nuts (S1). Only hand-tighten at this time.

3. Attach a long plate (J) to the rear legs as shown in Figure 1. Secure with 2 carriage bolts (Q2), flat washers (R2), and nuts (S2). Only hand-tighten at this time.

4. Attach the remaining long plate to the front legs in the same manner described above, hand-tightening only.

5. Attach two short plates (H) to the right legs and left legs in the same manner. Secure each leg with 2 carriage bolts (Q3), flat washers (R3), and nuts (S3). Only hand-tighten at this time.

6. Slip rubber feet (N) onto the ends of the stand legs.

7. Place the saw and stand upright on a level surface. Make sure that all four legs are contacting the surface.

8. Tighten all nuts with a 13mm socket or wrench.

Assembly and adjustments (continued)

Table Installation (Figure 2)

1. Place the table on to the upper table trunnion, takingcare when passing the saw blade through the slot ofthe table (see Figure 2).
2. Attach M6 x 30 hex head bolt and nut to hole next to theinsert in the table's bottom. Locate four M6 x 16 hex boltsand four M6 serrated washers from the bag of looseparts. Mount the table to the upper table trunnion andinstall a bolt with a washer in each hole. Tighten with an adjustable wrench.

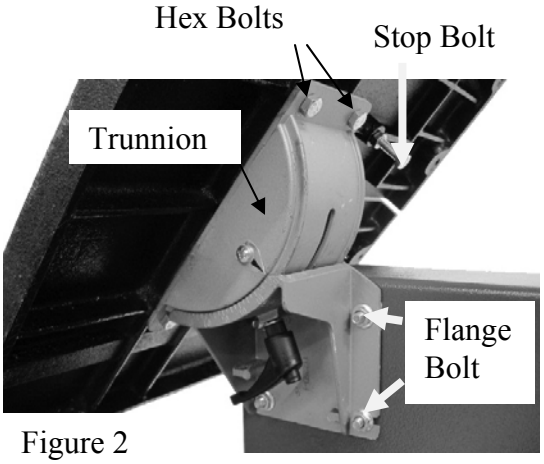


Figure 2

Centering the table

1. Loosen the four hex bolts mounting the table to theupper table trunnion (see Figure 2).
2. Move the table sideways as required, until the sawblade runs through the center of the table insert.
3. If moving the upper-table trunnionstill doesn'tcenter the table, loosen the four flange nuts holdingthe lower-table trunnion in place and move the table sidewaysto center it.
4. Retighten hex bolts for trunnion and flange nuts. Recheck the saw blade position.

90° Table Stop (Figure 3, 4)

Refer to Figures 3 and 4.
Loosen the knob on the lower table trunnion and place a suitably sized square against the saw blade. If the table requires adjustment, proceed as follows:

1. Using a wrench, release the hex nut on the bolt (see Figure 3).Place the wrench on the hex bolt and adjust until the table is square to the saw blade.
2. Tighten the hex nut and recheck the saw blade and the table for squareness.
3. Lock the table into position and check that the indicator reads zero degrees on the side of the lower table trunnion. Loosen the screw securing the indicator and reset if necessary to give a zero-degree reading (see Figure 4).

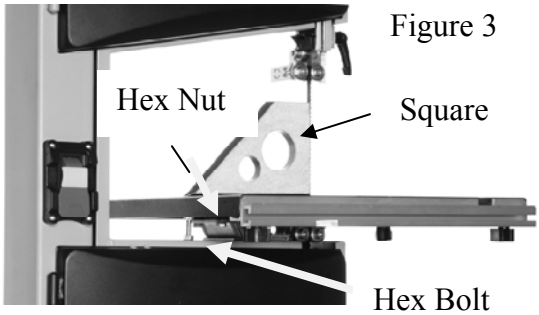


Figure 3

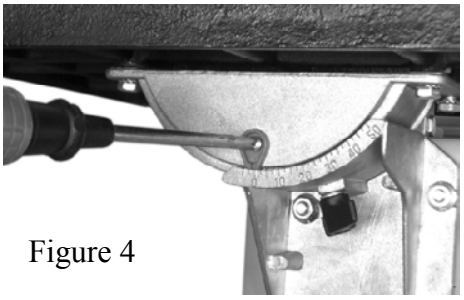


Figure 4

Assembly and adjustments (continued)

Rail Guide and Fence Installation (Figure 4 & 5)

Attach the rail guide (Fig. 4) to the front of the table. Secure with four lock knobs.

Figure 4

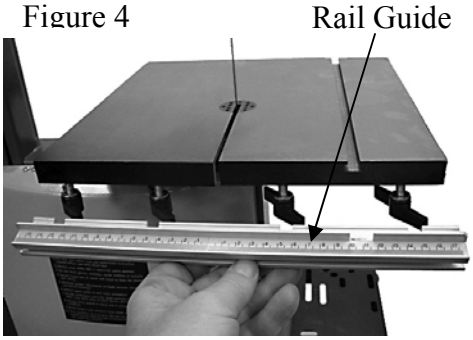
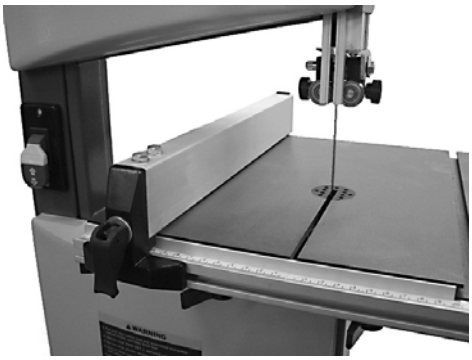


Figure 5



Place fence assembly (Fig. 5) onto the table at the miter slot.

The rear hook should engage the rear of the table. The fence body should engage the rail guide.

Changing Blades (Figure 6)

WARNING!Blade teeth are sharp! Use care when handling the saw blade. Failure to comply may cause serious injury.

1. Disconnect machine from power source.
2. Open both upper and lower doors (K&L, Figure 8).
3. Remove rail guide (Figure 4).
4. Loose the tracking knob (Figure 7).
5. Release tension on the blade by turning the blade tension knob (Figure).
6. Remove blade (H) from upper and lower wheels (M, R) and from between the upper and lower blade guides (N, Q).
7. Remove the blade through the slot (P) in the table.
8. Guide the new blade through table slot (P) leading with the smooth edge. Place it around the upper and lower wheels and into the upper and lower blade guides (N, Q).

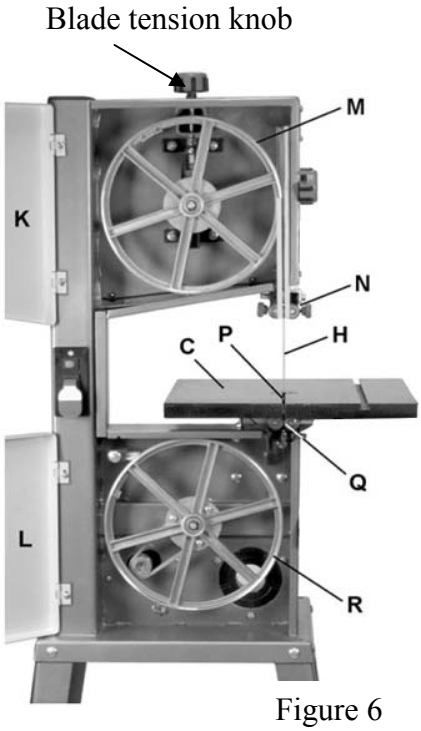


Figure 6

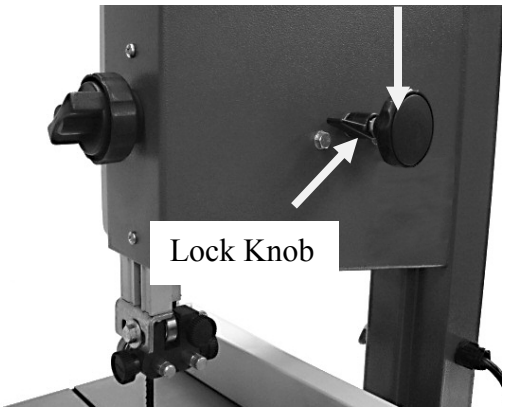
Assembly and adjustments (continued)

Note: The blade teeth should face the operator and should point down towards the table.

9. Position the blade to track in the middle of the rubber tires on the wheels (M, R).
10. Engage tension on the blade by turning the blade tension knob (Figure 6).
11. Tighten the tracking knob (Figure7).
12. Replace rail guide (Figure 4).

Before operating the saw, check that the blade is tracking and has proper tension as described in "Adjusting Blade Tension" and "Adjusting Blade Tracking"

Figure 7 Tracking knob



Adjusting Blade Tension (Figure 6)

1. Disconnect machine from power source. The blade tension knob (Figure 6) is used to adjust blade tension.

Note: All bearings on upper and lower guides must be clear of blade (see Blade Guide and Guide Bearing adjustments on following page).

2. Apply just enough tension to take the slack out of the blade.
3. Turn one wheel (R, Figure 6) a few times to allow the blade to position itself in the center of the tire.

Note: If blade does not center see Adjusting Blade Tracking section.
Note: A meter is recommended to precisely set tension for the size of blade used.
Note: As you become more experienced with the saw, you may find it necessary to change the blade tension from the initial setting. Changes in blade width and the type of material being cut will have an effect on blade tension.
Note: Keep in mind that too little or too much blade tension can cause blade breakage.

Adjusting Blade Tracking (Figure 7)

WARNING: Disconnect machine from the power source! Never adjust blade tracking with the machine running! Failure to comply may cause serious injury!

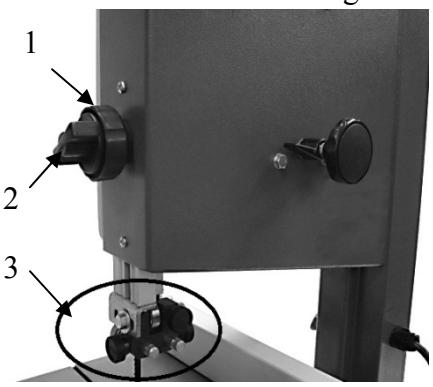
Tracking refers to how the blade is situated upon the wheels while in motion. The blade should track in the center of both wheels.
The blade must be slightly tensioned (see previous section) before adjusting blade tracking. Make sure blade guides and bearings (N&Q, Figure 6) do not interfere with the blade. If blade tracking is required, blade guide adjustment is described on the following page.

Assembly and adjustments (continued)

1. Open the upper and lower doors. Rotate the wheel forward by hand, and observe the position of the blade on the wheel. It should be in the center of the wheel.
2. Loosen the lock knob (Figure 7) and make adjustment with tracking knob (Figure 7) while rotating wheel by hand.
3. Tightening the tracking knob slightly will move the blade so it tracks towards the rear of machine. Loosening the tracking knob slightly will cause the blade to track toward the front of the machine.
4. After blade is tracking in the center of the wheel, tighten the lock knob (Figure 7).

Blade guide adjustment(Figure 8,9& 10)

Figure 8

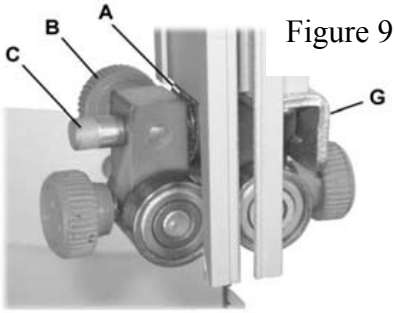


The upper blade guide assembly (3, Figure 8) should be adjusted to just above the material being cut. To adjust: loosenthe lock knob (2, Figure 8) and raise or lower the upper blade guide assembly (3, Figure 8) by turning the height adjustment knob (1, Figure 8).

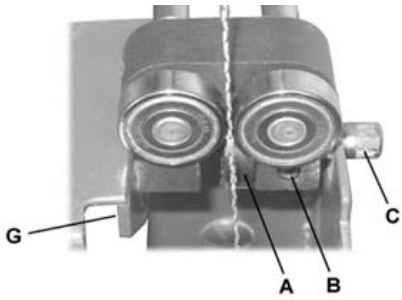
The blade guide assembly consists of two roller guides (bearings) positioned on each side of the blade to provide blade stability. A third guide (thrust bearing) is positioned behind the blade to provide blade support.
There are two blade guide assemblies - an upper assembly and a lower assembly (see Figure 11). Adjustments are performed in the same manner for each assembly. Each assembly must be adjusted in turn using the adjustment procedures outlined below.

Thrust Bearing Adjustment (Figure 9)

Figure 9



Upper blade guide assembly



Lower blade guide assembly

WARNING: Disconnect machine from the power source! Never make adjustments with the machine running! Failure to comply may cause serious injury!

1. Disconnect machine from power source.

Note: Blade must already be tensioned and tracking properly.

2. For the upper thrust bearing, loosen thumbscrew (B). For the lower blade guide, loosen setscrew (B) with the 3mm hex wrench provided.
3. Slide the adjustment shaft (C) so the blade is positioned in the middle of the thrust bearing (A).

The thrust bearing (A) is mounted on a concentric shaft (C). When the shaft is rotated, the relative position of the bearing to the back of the blade can be changed.

4. Rotate the adjustment shaft (C) so the thrust bearing (A) just clears the back of the saw blade.
5. Tighten thumbscrew/setscrew (B).

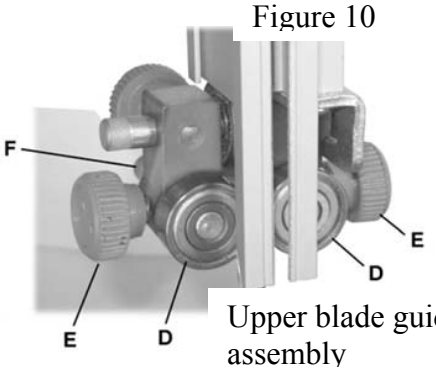
Assembly and adjustments (continued)

If a blade is being replaced with a new one of a different size, the adjustment described above may fall out of range and further adjustment may be required as follows:
Loosen the hex cap screw (G, not visible) with a 10mm wrench and adjust the entire assembly backwards or forwards to clear the back of the saw blade. Tighten screw (G), and then fine-tune the adjustment by repeating the first part of this step.

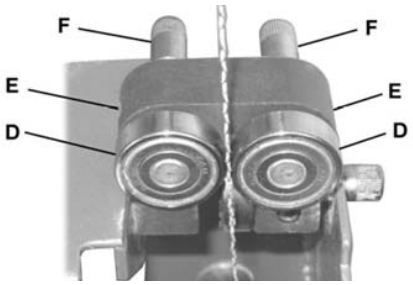
6. Secure the roller guide (A) by tightening the thumbscrew (B, upper guide) or setscrew (B, lower guide).

Guide Bearing Adjustment(Figure 10)

Figure 10



Upper blade guide assembly



Lower blade guide assembly

WARNING: Disconnect machine from the power source! Never make adjustments with the machine running! Failure to comply may cause serious injury!

Disconnect machine from power source.

Note: Blade must already be tensioned and tracking properly.

For the upper-blade guide, loosen two thumbscrews (E). For the lower blade guide, loosen two setscrews (E) with the 3mm hex wrench provided.

Slide the adjustment shaft (F) to position each roller guide (D) approximately 1/16" behind the gullets of the saw blade.

The roller guide (D) is mounted on a concentric shaft (F). When the shaft is rotated, the relative position of the guide to the blade can be changed.

Rotate each adjustment shaft (F) to position the guides (D) within 1/32" of the saw blade. Secure the roller guides (D) by tightening thumbscrews (E, upper guide) or setscrews (E, lower guide).

Operation

ON/OFF Switch(Figure 11)

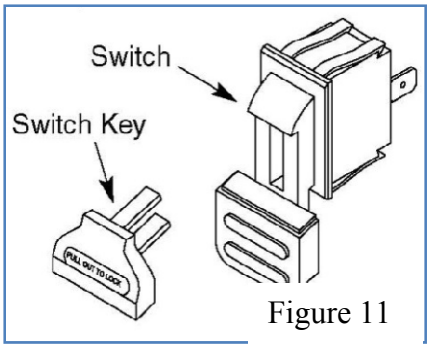


Figure 11

1. To turn the saw ON, move the switch to the up (ON) position.

2. To turn the saw OFF, move the switch to the down (OFF) position.

3. To lock the switch in the OFF position:
   a) Wait until the band saw has come to a complete stop.
   b) Remove the safety key from the switch housing. Store the safety key in a safe place.

4. To unlock the switch and turn the saw ON, insert the safety key into the switch, and move the switch to the ON position.

General Cutting

WARNING: Operating a band saw involves a certain amount of hazard. Read the instructions and plan your work before cutting a workpiece.

Use scrap lumber to check the settings and to get the feel of operating the band saw before attempting regular work.
Do not turn the power on before all adjustments have been made. Check to make sure the upper guard is in place. Always keep the upper blade guard close to your work; approximately 1/8" (3.2 mm) above the workpiece.
Do not force the workpiece against the blade. Light contact permits easier cutting and prevents unwanted friction and heating of the blade.
Sharp saw blades need minimal pressure for cutting. Steadily move the workpiece against the blade without forcing it.

Use the band saw for straight-line operations such as crosscutting, ripping, miter cutting, beveling, compound cutting, and resawing.

To avoid twisting the blade, do not turn sharp corners; instead, saw around corners.
A band saw is basically a “curve-cutting” saw. It is not capable of doing intricate inside cutting as can be done with a scroll saw.

WARNING: Do not use this band saw to cut ferrous metals.

Operation (cont.)

Cutting Curves

When cutting curves, carefully turn the work piece so the blade follows without twisting. If the curve is so sharp that you repeatedly back up and cut new kerf, use a narrower blade, or a blade with more set (teeth further apart). When a blade has more set, the work piece turns easier but cuts rougher.

When changing a cut, do not withdraw the work piece from the blade. The blade may get drawn offthe wheels. To change a cut, turn the work piece and saw out through the scrap material area. When cutting long curves, make relief cuts as you go along.

Maintenance

WARNING: For your own safety, turn the switch OFF and remove the plug from the electrical outlet before performing maintenance or lubricating the band saw.

Remove the sawdust from the inside of the housing and blow out the sawdust from the motor.

Clean off pitch that accumulates on the table, blade guides, and bearings.

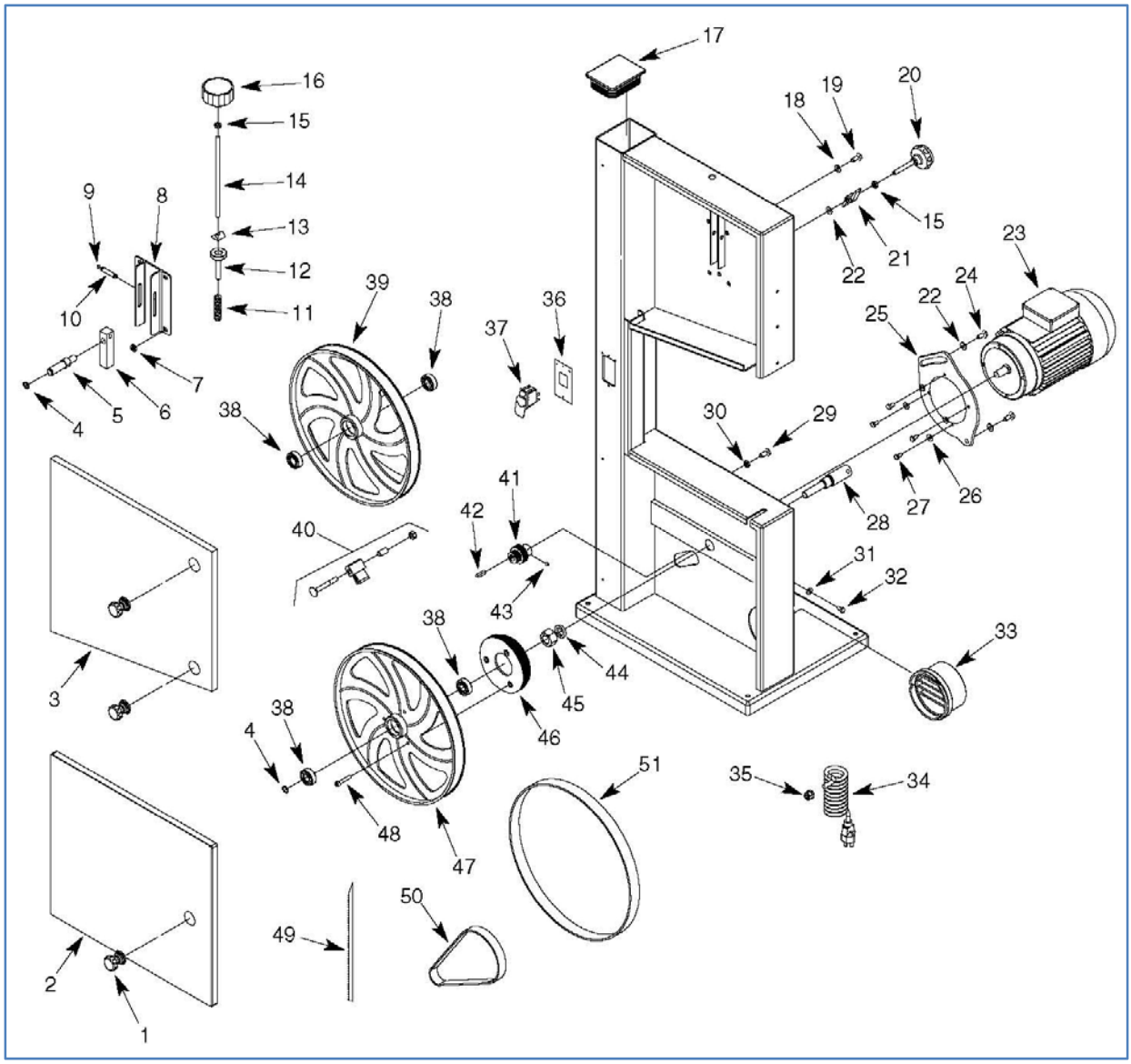
Remove pitch and dust from the upper and lower wheels using a stiff brush. Do not use solvents.

Apply a thin coat of automotive polish to the tabletop for a slick surface.

Replace the wheel tires when worn.

WARNING: Replace the power cord immediately if it is worn, cut, or damaged in any way.

Exploded view and parts list (Band saw)

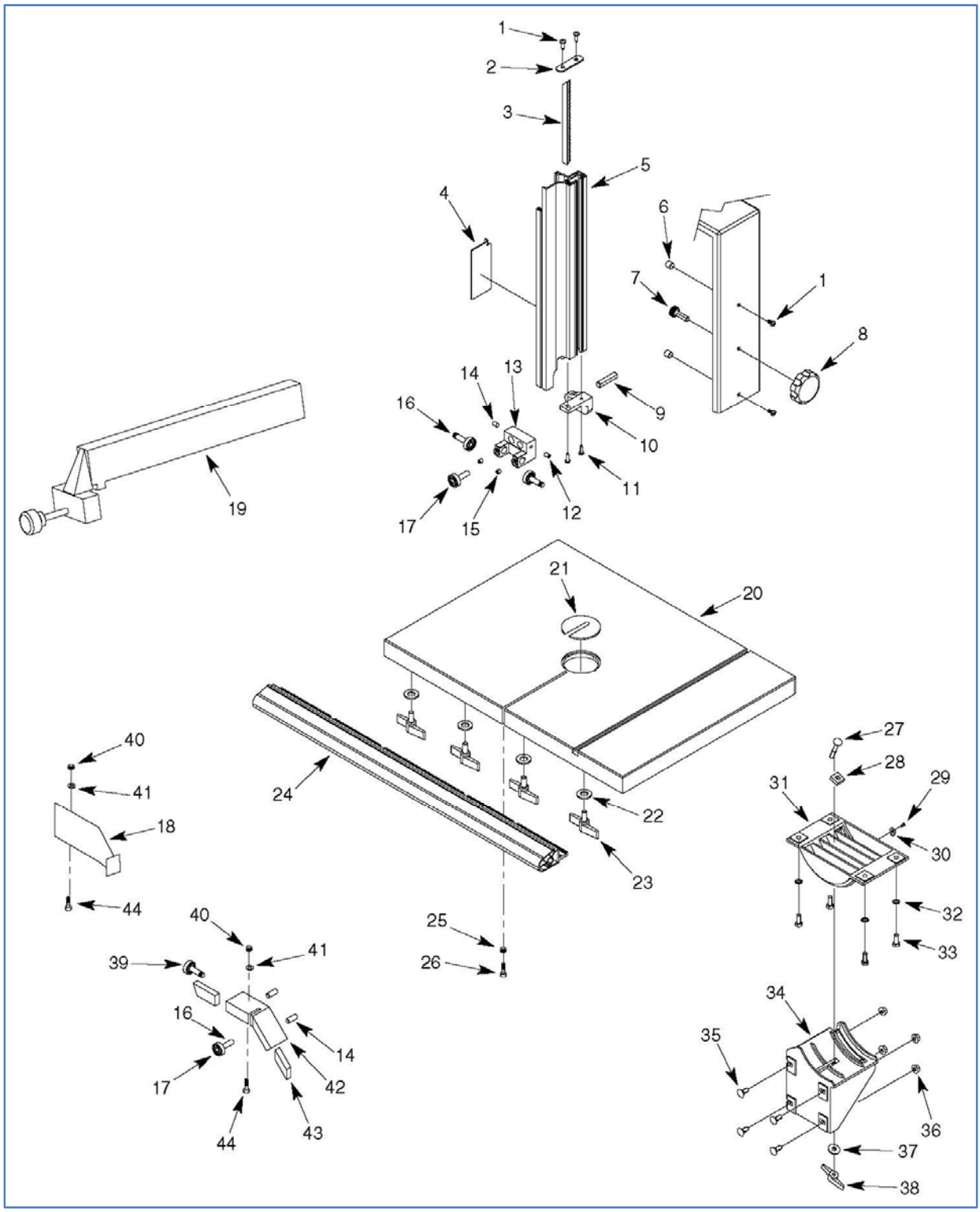


Exploded view and parts list (Band saw)

Item#	Stock#	Description
1	3912-101	Door Locking Knob
2	3912-102	Lower Door Assembly
3	3912-103	Upper Door Assembly
4	3912-104	Retaining Ring
5	3912-105	Upper Wheel Shaft
6	3912-106	Tension Block
7	3912-107	Flange Nut
8	3912-108	Tension Bracket Frame
9	3912-109	E-Ring
10	3912-110	Shaft
11	3912-111	Spring
12	3912-112	Shaft
13	3912-113	Nut
14	3912-114	Threaded Rod
15	3912-115	Jam Nut
16	3912-116	Tension Knob
17	3912-117	Cap
18	3912-118	Flat Washer
19	3912-119	Hex Head Bolt
20	3912-120	Tracking Knob
21	3912-121	Wing Nut
22	3912-122	Flat Washer
23	3912-123	Motor
24	3912-124	Carriage Bolt
25	3912-125	Motor Mount Plate
26	3912-126	Lock Washer

Item#	Stock#	Description
27	3912-127	Hex Head Bolt
28	3912-128	Lower Wheel Shaft
29	3912-129	Hex Head Bolt
30	3912-130	Jam Nut
31	3912-131	Hex Nut
32	3912-132	Hex Head Bolt
33	3912-133	Dust Port
34	3912-134	Line Cord
35	3912-135	Strain Relief
36	3912-136	Switch Plate
37	3912-137	Switch
38	3912-138	Bearing 6000zz
39	3912-139	Upper Wheel
40	3912-140	Brush Assembly
41	3912-141	Motor Pulley
42	3912-142	Key
43	3912-143	Set Screw
44	3912-144	Lock Washer
45	3912-145	Hex Nut
46	3912-146	Drive Pulley
47	3912-147	Lower Wheel
48	3912-148	Screw
49	3912-149	Blade
50	3912-150	Drive Belt
51	3912-151	Tire

Exploded view and parts list (Table assembly)

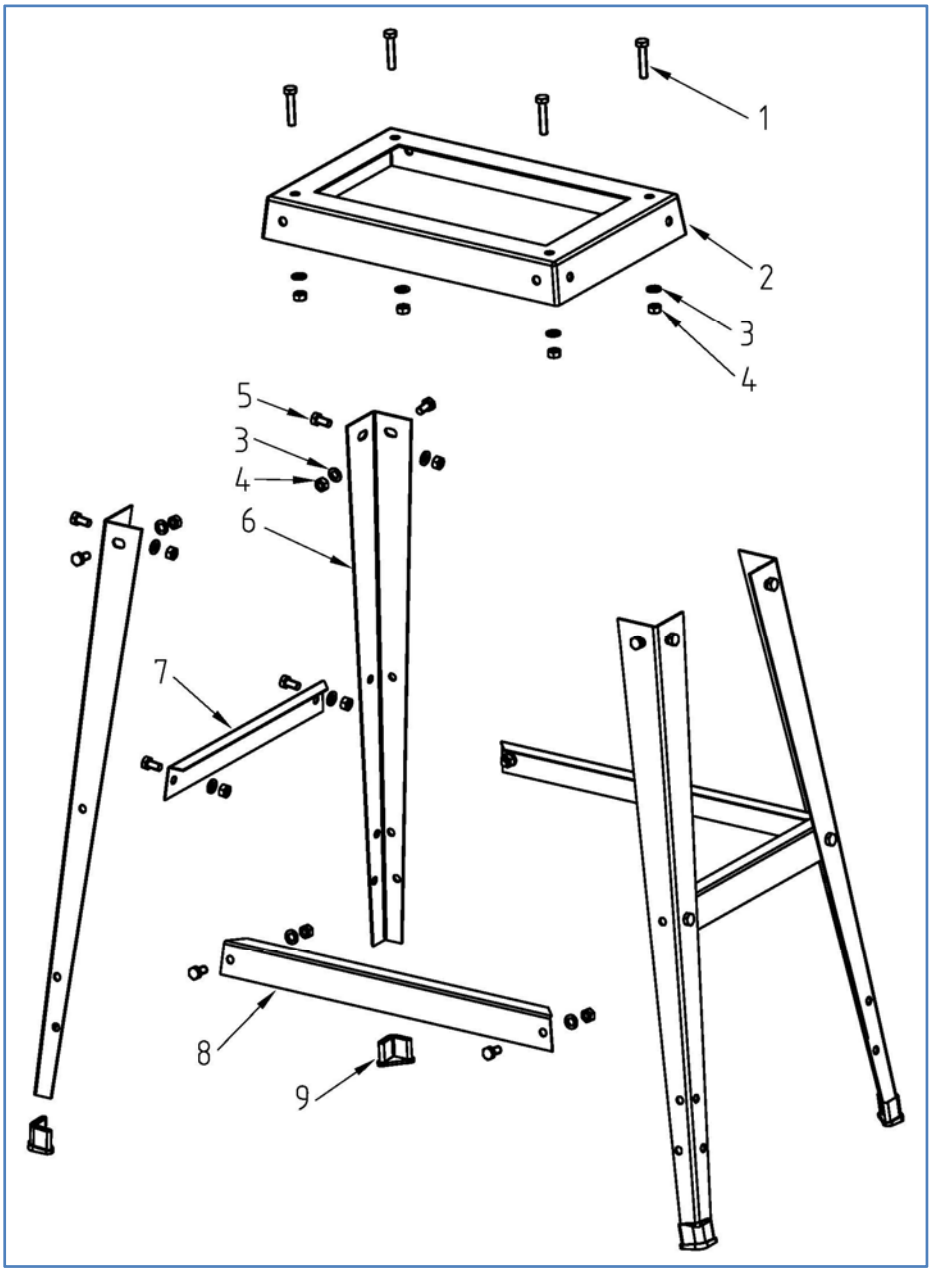


Exploded view and parts list (Table assembly)

Item#	Stock#	Description
1	3912-201	Tap Screw
2	3912-202	Cover
3	3912-203	Rack
4	3912-204	Plate
5	3912-205	Guide Post
6	3912-206	Guide Pin
7	3912-207	Rack Gear and Shaft
8	3912-208	Knob
9	3912-209	Shaft
10	3912-210	Upper Guide Seat
11	3912-211	Tap Screw
12	3912-212	Set Screw
13	3912-213	Upper Guide Housing
14	3912-214	Set Screw
15	3912-215	Set Screw
16	3912-216	Thrust Bearing Shaft
17	3912-217	Ball Bearing 625zz
18	3912-218	Lower Blade Guard
19	3912-219	Rip Fence Assembly
20	3912-220	Table
21	3912-221	Table Insert
22	3912-222	Flat Washer

Item#	Stock#	Description
23	3912-223	Bolt
24	3912-224	Fence Rail
25	3912-225	Nut
26	3912-226	Bolt
27	3912-227	Carriage Bolt
28	3912-228	Guide Piece
29	3912-229	Screw
30	3912-230	Indicator
31	3912-231	Trunnion
32	3912-232	Washer
33	3912-233	Bolt
34	3912-234	Trunnion Bracket
35	3912-235	Bolt
36	3912-236	Nut
37	3912-237	Flat Washer
38	3912-238	Wing Knob
39	3912-239	Bearing
40	3912-240	Nut
41	3912-241	Washer
42	3912-242	Roller Guide
43	3912-243	Pilot Pin
44	3912-244	Bolt

Exploded view and parts list (Stand)



Item#	Stock#	Description
1	3912-301	Bolt M8x40
2	3912-302	Base
3	3912-303	Wahser 8
4	3912-304	Nut 8
5	3912-305	Bolt M8x16

Item#	Stock#	Description
6	3912-306	Stand Leg
7	3912-307	Short Support Plate
8	3912-308	Long Support Plate
9	3912-309	Rubber Foot

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